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Abstract: Power has become a burning issue in modern VLSI design. In modern integrated circuits, the power consumed by clocking gradually takes a dominant part. Given a design, we can reduce its power consumption by replacing some flip-flops with fewer multi-bit flip-flops. However, this procedure may affect the performance of the original circuit. Hence, the flip-flop replacement without timing and placement capacity constraints violation becomes a quite complex problem. To deal with the difficulty efficiently, we have proposed several techniques. First, we perform a co-ordinate transformation to identify those flipflops that can be merged and their legal regions. Besides, we show how to build a combination table to enumerate possible combinations of flip-flops provided by a library. Finally, we use a hierarchical way to merge flip-flops. Besides power reduction, the objective of minimizing the total wirelength is also considered. The time complexity of our algorithm is $\Theta(n1.12)$ less than the empirical complexity of $\Theta(n2)$. According to the experimental results, our algorithm significantly reduces clock power by 20–30% and the running time is very short. In the largest test case, which contains 1 700 000 flip-flops, our algorithm only takes about 5 min to replace flip-flops and the power reduction can achieve 21%.

Keywords: Clock power reduction, merging, multi-bit flip-flop, replacement, wire length.

1. INTRODUCTION

Due to the popularity of portable electronic products, low power system has attracted more attention in recent years. As technology advances, an systems-on-a-chip (SoC) design can contain more and more components that lead to a higher power density. This makes power dissipation reach the limits of what packaging, cooling or other infrastructure can support. Reducing the power consumption not only can enhance battery life but also can avoid the overheating problem, which would increase the difficulty of packaging or cooling [1], [2]. Therefore, the consideration of power consumption in complex SOCs has become a big challenge to designers. Moreover, in modern VLSI designs, power consumed by clocking has taken a major part of the whole design especially for those designs using deeply scaled CMOS technologies [3]. Thus, several methodologies [4], [5] have been proposed to reduce the power consumption of clocking. Manuscript received February 1, 2011; revised August 22, 2011; accepted February 16, 2012. Date of publication April 5, 2012; date of current version March 18, 2013. This work was supported in part by the National Science Council of Taiwan under Grant 100-2220-E-006-005. The authors are with the Department of Electrical Engineering, National Cheng-Kung University, Tainan70101, Taiwan(eail:kkttkkk@sscas.ee.ncku.edu.tw;jmlin@ee.ncku.edu.tw;gppo@ss cas.ee.ncku.edu.tw;lcw@sscas.ee.ncku.edu.tw; ibrius@gmail.com; soon@mail.ncku.edu.tw). Color versions of one or more of the figures in this paper are available online at http://ieeexplore.ieee.org. Given a design that the locations of the cells have been determined, the power consumed by clocking can be reduced further by replacing several flip-flops with multi-bit flip-flops. During clock tree synthesis, less number of flip-flops means less number of clock sinks. Thus, the resulting clock network would have smaller power consumption and uses less routing resource. Besides, once more smaller flip-flops are replaced by larger multi-bit flip-flops, device variations in the corresponding circuit can be effectively reduced. As CMOS technology progresses, the driving capability of an inverter-based clock buffer increases significantly. The driving capability of a clock buffer can be evaluated by the number of minimum-sized inverters that it can drive on a given rising or falling time. Fig. 1 shows the maximum number of minimum-sized inverters that can be driven by a clock buffer in different processes. Because of this phenomenon, several flip-flops can share a common clock buffer to avoid unnecessary power waste. Fig. 2 shows the block diagrams of 1- and 2-bit flip-flops. If we replace the two 1-bit flip-flops as shown in Fig. 2(a) by the 2-bit flip-flop as shown in Fig. 2(b), the

total power consumption can be reduced because the two 1-bit flip-flops can share the same clock buffer. However, the locations of some flip-flops would be changed after this replacement, and thus the wirelengths of nets connecting pins to a flip-flop are also changed. To avoid violating the timing constraints, we restrict that the wirelengths of nets connecting pins to a flip-flop cannot be longer than specified values after this process. Besides, to guarantee that a new flipflop can be placed within the desired region, we also need to consider the area capacity of the region. As shown in Fig. 3(a), after the two 1-bit flip-flops f_1 and f_2 are replaced by the 2-bit flip-flop f_3 , the wirelengths of nets net₁, net₂, net_3 , and net_4 are changed. To avoid the timing violation caused by the replacement, the Manhattan distance of new nets net₁, net₂, net₃, and net₄ cannot be longer than the specified values. In Fig. 3(b), we divide the whole placement region into several bins, and each bin has an area capacity denoting the remaining area that additional cells can be placed within it. Suppose the area of f_3 is 7 and f_3 is assigned to be placed in the same bin as f_1 . We cannot place f_3 in that bin since the remaining area of the bin is smaller than the area of f_3 . In addition to the considerations mentioned in the above, we also need to check whether the cell library provides the type of the new flip-flop. For example, we have to check the availability of a 3-bit flip-flop in the cell library when we desire to replace 1- and 2-bit flipflops by a 3-bit flip-flop.



Fig1. Maximum loading number of a minimum-sized inverter of different technologies (rising time 250 ps).



Fig2. *Example of merging two 1-bit flip-flops into one 2-bit flip-flop.*(**a**) *Two 1-bit flip-flops (before merging).* (**b**) *2-bit flip-flop (after merging).*

1.1. Related Work

Chang *et al.* [6] first proposed the problem of using multi-bit flip-flops to reduce power consumption in the post-placement stage. They use the graph-based approach to deal with this problem. In a graph, each node represents a flip-flop. If two flip-flops can be replaced by a new flip-flop without violating timing and capacity constraints, they build an edge between the corresponding nodes. After the graph

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is built, the problem of replacement of flip-flops can be solved by finding an *m*-clique in the graph. The flip-flops corresponding to the nodes in an *m*-clique can be replaced by an *m*-bit flipflop. They use the branch-and-bound and backtracking algorithm [8] to find all *m*-cliques in a graph. Because one node (flip-flop) may belong to several *m*-cliques (*m*-bit flip-flop), they use greedy heuristic algorithm to find the maximum independent set of cliques, which every node only belongs to one clique, while finding *m*-cliques groups. However, if some nodes correspond to *k*-bit flip-flops that $k \ge 1$, the bit width summation of flip-flops corresponding to nodes in an *m*-clique, *j*, may not equal *m*. If the type of a *j* -bit flip-flops.

1.2. Our Contributions

The difficulty of this problem has been illustrated in the above descriptions. To deal with this problem, the direct way is to repeatedly search a set of flip-flops that can be replaced by a new multibit flip-flop until none can be done. However, as the number of flip-flops in a chip increases dramatically, the complexity would increase exponentially, which makes the method impractical. To handle this problem more efficiently and get better results, we have used the following approaches. 1) To facilitate the identification of mergeable flip-flops, we transform the coordinate system of cells. In this way,



Fig3(a). Combination of flip-flops possibly increases the wire length (**b**) Combination of flip-flops also changes the density.

The memory used to record the feasible placement region can also be reduced. 2) To avoid wasting time in finding impossible combinations of flip-flops, we first build a combination table before actually merging two flip-flops. For example, if a library only provides three kinds of flip-flops, which are 1-, 2-, and 3-bit, we first separate the flip-flops into three groups. Therefore, the combination of 1- and 3-bit flip-flops is not considered since the library does not provide the type of 4-bit flip-flop. 3) We partition a chip into several subregions and perform replacement in each subregion to reduce the complexity. However, this method may degrade the solution quality. To resolve the problem, we also use a hierarchical way to enhance the result. The rest of this paper is organized as follows. Section II describes the problem formulation. Section III presents the proposed algorithm. Section IV evaluates the computation complexity. Section V shows the experimental results. Finally, we draw a conclusion in SectionVI.

2. PROBLEM FORMULATION

Before giving our problem formulation, we need the following notations.

- 1) Let f_i denote a flip-flop and b_i denote its bit width.
- 2) Let A(f_i) denote the area of f_i .

- 3) Let $P(f_i)$ denote all the pins connected to f_i .
- 4) Let $M(p_i \ , \ f_i \)$ denote the Manhattan distance between a pin p_i and f_i , where p_i is an I/O pin that connects of f_i .
- 5) Let $S(p_i)$ denote the constraint of maximum wire length for a net that connects to a pin p_i of a flip-flop.
- 6) Given a placement region, we divide it into several bins [see Fig. 3(b) for example], and each bin is denoted by B_k.
- 7) Let $RA(B_k)$ denote the remaining area of the bin B_k that can be used to place additional cells.
- 8) Let L denote a cell library which includes different flip-flop types (i.e., the bit width or area in each type is different).



Fig4. Defined slack region of the pin.

Given a cell library L and a placement which contains a lot of flip-flops, our target is to merge as many flip-flops as possible in order to reduce the total power consumption. If we want to replace some flip-flops f_i ,..., f_{j-1} by a new flipflop f_j , the bit width of f_j must be equal to the summation of bit widths in the original ones (i.e., $\Sigma b_i = b_i$, i = 1 to j-1). Besides, since the replacement would change the routing length of the nets that connect to a flip-flop, it inevitably changes timing of some paths. Finally, to ensure that a legalized placement can be obtained after the replacement, there should exist enough space in each bin. To consider these issues, we define two constraints as follows. 1) Timing Constraint for a Net Connecting to a Flip-Flop f_i from a Pin p_i : To avoid that timing is affected after the replacement, the Manhattan distance between p_i and f_i cannot be longer than the given constraint $S(p_i)$ defined on the pin p_i [i.e., $M(p_i, f_i) \le S(p_i)$]. Based on each timing constraint defined on a pin, we can find a feasible placement region for a flip-flop fj. See Fig. 4 for example. Assume pins p_1 and p_2 connect to a 1-bit flip-flop f_1 . Because the length is measured by Manhattan distance, the feasible placement region of f1 constrained by the pin pi [i.e., $M(p_i, f_1) \leq S(p_i)$] would form a diamond region, which is denoted by $Rp(p_i)$, i = 1 or 2. See the region enclosed by dotted lines in the figure. Thus, the legal placement region of f_1 would be the overlapping region enclosed by solid lines, which is denoted by $R(f_1)$. $R(f_1)$ is the overlap region of $Rp(p_1)$ and $Rp(p_2)$. 2) Capacity Constraint for Each Bin \mathbf{B}_k : The total area of flip-flops intended to be placed into the bin \mathbf{B}_k cannot be larger than the remaining area of the bin B_k (i.e., $\Sigma A(f_i) \le A(B_k)$).

3. OUR ALGORITHM

Our design flow can be roughly divided into three stages. Please see Fig. 5 for our flow. In the beginning, we have to identify a **legal placement region** for each flip-flop f_i . First, the feasible placement region of a flip-flop associated ith different pins are found based on the timing constraints defined on the pins. Then, the legal placement region of the flip-flop f_i can be obtained by the overlapped area of these regions. However, because these regions are in the diamond shape, it is not easy to identify the overlapped area. Therefore, the overlapped area can be identified more easily if we can transform the coordinate system of cells to get rectangular regions. In the second stage, we would like to build a **combination table**, which defines all possible combinations of flip-flops in order to get

a new multi-bit flip-flop provided by the library. The flip-flops can be merged with the help of the table. After the legal placement regions of flip-flops are found and the combination table is built, we can use them to **merge flip-flops**. To speed up our program, we will divide a chip into several bins and merge flip-flops in a local bin. However, the flip-flops in different bins may be mergeable. Thus, we have to combine several bins into a larger bin and repeat this step until no flip-flop can be merged anymore. In this section, we would detail each stage of our method. In the first subsection, we show a simple formula to transform the original coordination system into a new one so that a legal placement region for each flip-flop can be identified more easily. The second subsection presents the flow of building the combination table. Finally, the replacement region of the flip-flop f_i can be obtained by the verlapped area of hese regions. However, because these regions are in th diamond shape, it is not easy to identify the overlapped area Therefore, the overlapped area can be identified more easily if we can transform the coordinate system of cells to get rectangular regions.

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Fig5. Flow chart of our algorithm.

that a legal placement region for each flip-flop can be identified more easily. The second subsection presents the flow of building the combination table. Finally, the replacements of flip-flops will be described in the last subsection.

3.1. Transformation of Placement Space

We have shown that the shape of a feasible placement region associated with one pin pi connecting to a flip-flop f_i would be diamond in Section II. Since there may exist several pins connecting to **f** i , the legal placement region of **f**_i are the overlapping area of several regions. As shown in Fig. 6(a), there are two pins p_1 and p_2 connecting to a flip-flop f_1 , and the feasible placement regions for the two pins are enclosed by dotted lines, which are denoted by $Rp(p_1)$ and $Rp(p_2)$, respectively. Thus, the legal placement region R(f_1) for f_1 is the overlapping part of these regions. In Fig. 6(b), R(f_1) and R(f_2) represent the legal placement regions of f_1 and f_2 . Because R(f_1) and R(f_2) overlap, we can replace f_1 and f_2 by a new flip-flop f_3 without violating the timing constraint, as shown in Fig. 6(c). However, it

is not easy to identify and record feasible placement regions if their shapes are diamond. Moreover, four coordinates are required to record an overlapping region [see Fig. 7(a)]. Thus, if we can rotate each segment 45° , the shapes of all regions would become rectangular, which makes identification of overlapping regions become very simple.



Fig. 6. (a) Feasible regions $Rp(p_1)$ and $Rp(p_2)$ for pins p_1 and p_2 which are enclosed by dotted lines, and the legal region R(f₁) for f1 which is enclosed by solid lines. (b) Legal placement regions R(f₁) and R(f₂) for f₁ and f₂, and the feasible area R₃ which is the overlap region of R(f₁) and R(f₂). (c) New flip-flop f₃ that can be used to replace f₁ and f₂ without violating timing constraints for all pins p₁, p₂, p₃, and p₄.



Fig7(a). Overlapping region of two diamond shapes. (b) Rectangular shapes obtained by rotating the diamond shapes in (a) by 45.

For example, the legal placement region, enclosed by dotted lines in Fig. 7(a), can be identified more easily if we change its original coordinate system [see Fig. 7(b)]. In such condition, we only need two coordinates, which are the left-bottom corner and right-top corner of a rectangle, as shown in Fig. 7(b), to record the overlapped area instead of using four coordinates. The equations used to transform coordinate system are shown in (1) and (2). Suppose the location of a point in the original coordinate system is denoted by (x, y). After coordinate transformation, the new coordinate is denoted by (x', y^{\Box}). In the original transformed equations, each value needs to be divided by the square root of 2, which would induce a longer computation time. Since we only need to know the relative locations of flip-flops, such computation are ignored in our method. Thus, we use x" and y", to denote the coordinates of transformed locations

$$X = \frac{X+Y}{\sqrt{2}} \implies X = \sqrt{2} \cdot X = X + Y$$
(1)

$$Y = \frac{-X+Y}{\sqrt{2}} \implies Y = \sqrt{2} \cdot Y = -X + Y$$
(2)

Then, we can find which flip-flops are mergeable according to whether their feasible regions overlap or not. Since the feasible placement region of each flip-flop can be easily identified after the coordinate transformation, we simply



Fig. 8. Overlapping relation between available placement regions of f_1 and f_2 . use (3) and (4) to determine whether two flip-flops overlap or not.

$$DIS-X(f_1,f_2) < 1/2 (W(f_1) + W(f_2))$$
(3)

$$DIS-Y(f_1,f_2) < 1/2 (H(f_1) + H(f_2))$$
(4)

where W(f_1) and H(f_1) [W(f_2) and H(f_2)] denote the width and height of R(f_1) [R(f_2)], respectively, in Fig. 8, and the function DIS_X(f_1 , f_2) and (DIS_Y(f_1 , f_2)) calculates the distance between centers of R(f_1) and R(f_2) in x-direction (y-direction).

3.2. Build a Combination Table

If we want to replace several flip-flops by a new flip-flop f_i^{\Box} (note that the bit width of f_i^{\Box} should equal to the summation of bit widths of these flip-flops), we have to make sure that the new flip-flop f_i^{\Box} is provided by the library L when the feasible regions of these flip-flops overlap. In this paper, we will build a combination table, which records all possible combinations of flip-flops to get feasible flip-flops before replacements. Thus, we can gradually replace flip-flops according to the order of the combinations of flip-flops in this table. Since only one combination of flip-flops needs to be considered in each time, the search time can be reduced greatly. In this subsection, we illustrate how to build a combination table. The pseudo code for building a combination table T is shown in Algorithm 1. We use a binary tree to represent one combination for simplicity. Each node in the tree denotes one type of a flip-flop in L. The types of flip-flops denoted by leaves will constitute the type of the flip-flop in the root. For each node, the bit width of the corresponding flip-flop equals to the bit width summation of flip-flops denoted by its left and right child [please see Fig. 9(e) for example]. Let n_i denote one combination in T, and $b(n_i)$ denote its bit width. In the beginning, we initialize a combination n_i for each kind of flip-flops in L (see Line 1). Then, in order to represent all combinations by using a binary tree, we may add pseudo types, which denote those flip-flops that are not provided by the library, (see Line 2). For example, assume that a library only supports two kinds of flip-flops whose bit widths are 1 and 4, respectively. In order to use a binary tree to denote a combination whose bit width is 4, there must exist flip-flops whose bit widths are 2 and 3 in L [please see the last two binary trees in Fig. 9(e) for example].

Fig. 9. Example of building the combination table. (a) Initialize the library L and the combination table T. (b) Pseudo types are added into L, and the corresponding binary tree is also build for each combination in T. (c) New combination n_3 obtained from combining two n_1 s. (d) New combination n_4 is obtained from combining n_1 and n_3 , and the combination n_5 is obtained from combining two n_3 s. (e) New combination n_6 is obtained from combining n_1 and n_4 . (f) Last combination table is obtained after deleting the unused combination in (e).

Thus, we have to create two pseudo types of flip-flops with 2- and 3-bit if L does not provide these flip-flops. Function Insert Pseudo Type in algorithm 1 shows how to create pseudo types. Let b_{max} and b_{min} denote the maximum and minimum bit width of flip-flops in L. In Insert Pseudo Type, it inserts all flip-flops whose bit widths are larger than b_{min} and smaller than b_{max} into L if they are not provided by L originally. After this procedure, all combinations in L are sorted according to their bit widths in the ascending order (Line 3). At present, all combinations are represented by binary trees with 0-level. Thus, we would assign NULL to its right and left child (see Lines 4 and 5). Finally, for every two kinds of combinations in T, we try to combine them to create a new combination (Lines 6–13). If the new combination is the flip-flop of a feasible type (this can be checked by the function Type Verify), we would add it to the table T. In the function Type Verify, we first add the bit widths of the two combinations together and store the result in b_{sum} (see Line 1 in Type Verify). Then, we will add a new combination n to T with bit width b_{sum} if L has such kind of a flip-flop. After these procedures, there may exist some duplicated or unused combinations in T. Thus, we have to delete them from the

table and the two functions Duplicate Combination Delete and Unused Combination Delete are called for the purpose (Lines 14 and 15).

Algorithm 1 Build Combination Table.

- T = InitializationCombinationTable(L);
- 2 InsertPseudoType(L);
- 3 SortByBitNumber (L);
- 4 for each n_i in T do
- 5 InsertChildrens (n_i, NULL, NULL);

```
6 index = 0;
```

- 7 while index != size(T) do
- 8 range_first = index;

```
9 range_second = size(T);
```

```
10 index = size(T);
```

```
11 for each n_i in T
```

- 12 for j = 1 to range_first do TypeVerify(n_i, n_j, T);
- 13 for j = i to range_second do TypeVerify(n_i, n_j, T);

```
14 T = DuplicateCombinationDelete(T);
```

```
15 T = UnusedCombinationDelete(T);
```

InsertPseudoType(L):

1 for $i = (b_{min}+1)$ to $(b_{max}-1)$

- 2 if (L does not contain a type whose bit width is equal to i)
- 3 insert a pseudo type type; with bit width i to L;

InsertChildrens(n, n1, n2):

- 1 $n.left_child \leftarrow n_i;$
- 2 $n.right_child \leftarrow n_2;$

TypeVerify(n1, n2 T):

 $1 \qquad b_{nam} = b(n_1) + b(n_2);$

- 2 if (L contains a type whose bit width is b_{sum})
- 3 insert a new combination n whose bit width b_{sum} to T;
- 4 InsertChildrens(n, n₁, n₂);

Library L		Combination			Library L				(Combination	
Type _l <u>1-bit</u>	Type ₂ <u>4-bit</u>	n ₁ <u>1-bit</u>	n ₂ <u>4-bit</u>	1	iype ₁ 1-bit	Type ₂ 2-bit Pseudo	Type ₃ <u>3-bit</u> Pseudo	Type ₄ <u>4-bit</u>	1	n ₁ -bit	n ₂ <u>4-bit</u>

(a)



Combination Table T										
n ₁	n ₂	<i>n</i> 3	n ₄	n ₅	n ₆					
1-bit	4-bit	2-bit	3-bit	4-bit	4-bit					
		n 1	[]	n ₃	<u>n</u>					
		+ 	+ 	+ 	+ 					





In DuplicateCombinationDelete, it checks whether the duplicated combinations exist or not. If the duplicated combinations exist, only the one with the smallest height of its corresponding binary tree is left and the others are deleted. In Unused Combination Delete, it checks the combinations whose corresponding type is pseudo type in L. If the combination is not included into any other combinations, it will be deleted. For example, suppose a library L only provides two types of flip-flops, whose bit widths are 1 and 4 (i.e., $b_{min} = 1$ and $b_{max} = 4$), in Fig. 9(a). We first initialize two combinations n_1 and n_2 to represent these two types of flip-flops in the table T [see Fig. 9(a)].

Algorithm 2 Insert Pseudo Types (optional)

InsertPseudoType(L):

- 1 for each type, in L do
- 2 PseudoTypeVerifyInsertion(type, L);

PseudoTypeVerifyInsertion(type, L):

if $(mod (b(type_i)/2) == 0)$ 1 $b_1 = [b(type_i)/2], \quad b_2 = [b(type_i)/2];$ 2 3 else $b_1 = \lfloor b(type_i)/2 \rfloor, \quad b_2 = b(type_i) - \lfloor b(type_i)/2 \rfloor;$ 4 for i = 1 to 2 5 if $((b_i > b_{min}) \&\&$ 6 (L does not contain a type whose bit width is equal to b_i)) insert a pseudo type $type_i$ with bit width b_i to L; 7 PseudoTypeVerifyInsertion(type, L); 8

Next, the function Insert Pseudo Type is performed to check whether the flip-flop types with bit widths between 1 and 4 exist or not. Thus, two kinds of flip-flop types whose bit widths are 2 and 3 are added into L, and all types of flip-flops in L are sorted according to their bit widths [see Fig. 9(b)]. Now, for each combination in T, we would build a binary tree with 0-level, and the root of the binary tree denotes the combination. Next, we try to build new legal combinations according to the present combinations. By combing two 1-bit flip-flops in the first combination, a new combination n3 can be obtained [see Fig. 9(c)]. Similarly, we can get a new combination n4 (n5) by combining n_1 and n_3 (two n_3 's) [see Fig. 9(d)]. Finally, n6 is obtained by combing n_1 and n_4 . All possible combinations of flip-flops are shown in Fig. 9(e). Among these combinations, n_5 and n_6 are duplicated since they both represent the same condition, which replaces four 1-bit flip-flops by a 4-bit flip-flop. To speed up our program, n6 is deleted from T rather than n_5 because its height is larger. After this procedure, n_4 becomes an unused combination [see Fig. 9(e)] since the root of binary tree of n_4 corresponds to the pseudo type, type₃, in L and it is only included in n_6 . After deleting n_6 , n_4 is also need to be deleted.

The last combination table T is shown in Fig. 9(f). In order to enumerate all possible combinations in the combination table, all the flip-flops whose bit widths range between b_{max} and b_{min} and do not exist in L should be inserted into L in the above procedure. However, this is time consuming. To improve the running time, only some types of flip-flops need to be inserted. There exist several choices if we want to build a binary tree corresponding to a type type i. However, the complete binary tree has the smallest height. Thus, for building a binary tree of a certain combination n_i whose type is type i, only the flip-flops whose bit widths are ([b(type $_i$)/2]) and (b(type $_i$)–[b(type $_i$)/2]) should exist in L. Algorithm 2 shows the enhanced procedure to insert flip-flops of pseudo types. For each type, in L, the function PseudoTypeVerifyInsertion recursively checks the existence of flip-flops whose bit widths around $[b(type_i)/2]$ and add them into L if they do not exist (see Lines 1 and 2). In the function PseudoTypeVerifyInsertion, it divides the bit width $b(type_i)$ into two parts $[b(type_i)/2]$ and $[b(type_i)/2]$ ($[b(type_i)/2]$ and $b(type_i)-[b(type_i)/2]$) if $b(type_i)$ is an even (odd) number (see Lines 1-4 in PseudoTypeVerifyInsertion), and it would insert a pseudo type type j into L if the type is not provided by L and its bit width is larger than the minimum bit width (denoted by b_{min}) of flip-flops in L (see Lines 5–8 in PseudoTypeVerifyInsertion). The same procedure repeats in the new created type. Note that this method works only when the 1-bit type exists in L. We still have to insert pseudo flipflops by the function InsertPseudoType in Algorithm 1 if the 1-bit flip-flop is not provided by L. For example, assume a library L only provides two kinds of flip-flops whose bit widths are 1 and 7. In the new procedure, it first adds two pseudo types of flip-flops whose bit widths are 3 and 4, respectively, for the flip-flop with 7-bit (i.e., L becomes [1 3 4 7]). Next, the flip-flop whose bit width is 2 is added to L for the flipflop with 4-bit (i.e., L becomes [1 2 3 4 7]). For the flip-flop with 3-bit, the procedure stops because flop-flops with 1 and 2 bits already exist in L. In the new procedure, we do not need to insert 5- and 6-bit pseudo types to L.

3.3. Merge Flip-Flops

We have shown how to build a combination table in Section III-B. Now, we would like to show how to use the combination table to combine flip-flops in this subsection. To reduce the complexity, we first divide the whole placement region into several sub regions, and use the combination table to replace flip-flops in each sub region. Then, several sub regions are combined into a larger sub region and the flip-flops are replaced again so that those flip-flops in the neighboring sub regions can be replaced further. Finally, those flip-flops with pseudo types are deleted in the last stage because they are not provided by the supported library. Fig. 10 shows this flow.

Region Partition (Optional): To speed up our problem, we divide the whole chip into several subregions. By suitable



Fig. 10. Detailed flow to merge flip-flops.



Fig11. Example of region partition with six bins in one subregion.

Algorithm 3 Merge all flip-flops in subregion r.

for each combination *n* in a combination table 1 2 $l_{right} \leftarrow$ the list for the *combination* of the right-child of n; 3 $l_{left} \leftarrow$ the list for the *combination* of the left-child of n; 4 for each *flip-flop* f_i in the list l_{left} 5 $C_{hest} \leftarrow \infty$ 6 for each *flip-flop* f_i in the list l_{right} 7 if (fi and fi can be merged) then Compute cost c; 8 if $c < c_{best}$ then $c_{best} = c$, $f_{best} = f_i$; 9 10 end 11 end 12 Add flip-flop f' merged from f_i and f_{best} to combination n; Remove f_i from l_{left} ; 13 Remove the *flip-flop recorded by f_{heet}* from *l_{right}*; 14 15 end 16 end

Partition, the computation complexity of merging flip-flops can be reduced significantly (the related quantitative analysis will be shown in Section V). As shown in Fig. 11, we divide the region into several subregions, and each subregion contains six bins, where a bin is the smallest unit of a subregion.

Replacement of Flip-flops in Each Subregion: Before illustrating our procedure to merge flip-flops, we first give an equation to measure the quality if two flip-flops are going to be replaced by a new flip-flop as follows:

 $cost = routing_length - \alpha \times \sqrt{available}$ area

Where routing_length denotes the total routing length between the new flip-flop and the pins connected to it, and available_ area represents the available area in the feasible region for placing the new flip-flop. α is a weighting factor (the related analysis of the value α will be shown in Section V). The cost function includes the term routing_length to favor a replacement that induces shorter wirelength. Besides, if the region has larger available space to place a new flip-flop, it implies that it

has higher opportunities to combine with other flip-flops in the future and more power reduction. Thus, we will give it a smaller cost. Once the flip-flops cannot be merged to a higher-bit type (as the 4-bit combination n4 in Fig. 9), we ignore the available_area in the cost function, and hence α is set to 0. After a combination has been built, we will do the replacements of flip-flops according to the combination table. First, we link flip-flops below the combinations corresponding to their types in the library. Then, for each combination n in T, we serially merge the flip-flops linked below the left child and the right child of n from leaves to root. Algorithm 3 shows the procedure to get a new flip-flop corresponding to the combination n. Based on its binary tree, we can find the combinations associated with the left child and right child of the root. Hence, the flip-flops in the lists, named l_{left} and l_{right} , linked below the combinations of its left child and its right child are checked (see Lines 2 and 3). Then, for each flip-flop f_i in l_{left} , the best flip-flop f_{best} in lr_{ieht} , which is the flip-flop that can be merged with f_i with the smallest cost recorded in c_{best} , is picked. For each pair of flip-flops in the respective list, the combination cost [based on (5)] is computed if they can be merged and the pair with the smallest cost is chosen (see Lines 4–11). Finally, we add a new flip-flop $f \square$ in the list of the combination n and remove the picked flip-flops which constitutes the $f \square$ (see Lines 12–14). For example, given a library containing three types of flipflops (1-, 2-, and 4-bit), we first build a combination table T as shown in Fig. 12(a). In the beginning, the flip-flops with various types are, respectively, linked below n_1, n_2 , and n_3 in their types in the library. Then, for each combination n in T, we serially merge the flip-flops linked below the left child and the right child of n from leaves to root. Algorithm 3 shows the procedure to get a new flip-flop corresponding to the combination n. Based on its binary tree, we can find the combinations associated with the left child and right child of the root. Hence, the flip-flops in the lists, named l_{left} and l_{right} , linked below the combinations of its left child and its right child are checked (see Lines 2 and 3). Then, for each flip-flop f_i in l_{eft} , the best flipflop f_{best} in l_{right} , which is the flip-flop that can be merged with f_i with the smallest cost recorded in c_{best} , is picked. For each pair of flip-flops in the respective list, the combination cost [based on (5)] is computed if they can be merged and the pair with the smallest cost is chosen (see Lines 4-11).



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Fig. 12. Example of replacements of flip-flops. (a) Sets of flip-flops before merging. (b) Two 1-bit flip-flops, f_1 and f_2 , are replaced by the 2-bit flip-flop f_3 . (c) Two 1-bit flip-flops, f_4 and f_5 , are replaced by the 2-bit flip-flop f_6 . (d) Two 2-bit flip-flops, f_7 and f_8 , are replaced by the 4-bit flip-flop f_9 . (e) Two 2-bit flip-flops, f_3 and f_6 , are replaced by the 4-bit flip-flop f_10 . (f) Sets of flip-flops after merging.

Finally, we add a new flip-flop $f \square$ in the list of the combination n and remove the picked flip-flops which constitutes the $f \square$ (see Lines 12–14). For example, given a library containing three types of flipflops (1-, 2-, and 4-bit), we first build a combination table T as shown in Fig. 12(a). In the beginning, the flip-flops with various types are, respectively, linked below n_1 , n_2 , and n_3 in T according to their types. Suppose we want to form a flipflop in n4, which needs two 1-bit flip-flops according to the combination table. Each pair of flip-flops in n1 are selected and checked to see if they can be combined (note that they also have to satisfy the timing and capacity constraints described in Section II). If there are several possible choices, the pair with the smallest cost value is chosen to break the tie. In Fig. 12(a), f_1 and f_2 are chosen because their combination gains the smallest cost. Thus, we add a new node f_3 in the list below n4, and then delete f_1 and f_2 from their original list [see Fig. 12(b)]. Similarly, f_4 and f_5 are combined to obtain a new flip-flop f_6 , and the result is shown in Fig. 12(c). After all flip-flops in the combinations of 1-level trees (n_4 and n_5) are obtained as shown in Fig. 12(d), we start to form the flip-flops in the combinations of 2-level trees (n_6 , and n_7). In Fig. 12(e), there exist some flip-flops in the lists below n_2 and n_4 , and we will merge them to get flip-flops in n_6 and n_7 , respectively. Suppose there is no overlap region between the couple of flipflops in n^2 and n_4 . It fails to form a 4-bit flip-flop in n_6 . Since the 2-bit flip-flops f_3 and f_6 are mergeable, we can combine them to obtain a 4-bit flip-flop f_{10} in n_7 . Finally, because there exists no couple of flip-flops that can be combined further, the procedure finishes as shown in Fig. 12(f). If the available overlap region of two flip-flops exists, we can assign a new one to replace those flip-flops. be placed in the grid that makes the wirelength between the flip-flop and its connected pins smallest. If the capacity constraint of the bin, B_k , which the grid belongs to will be violated after the new flip-flop is placed on that grid, we will search the bins near Bk to find a new available grid for the new flip-flop. If none of bins which are overlapped with the available region of new flip-flop can satisfy the capacity constraint after the placement of new flip-flop, the program will stop the replacement of the two flipflops.



Fig13. Combination of flip-flops near subregion boundaries (a) Result of replace flip-flops in each subregion. (b) Result of replace flip-flops in each new subregion which is ob tained from combining twelve subregion in (a).



Fig14. Combination of subregions to a larger one (a) Placement is originally partitioned into 16 subregions for replacement. (b) Subregion bounded by bold line is obtained from combining four neighboring subregions in (a) (c) Subregion bounded by bold line is obtained from combining four subregions in (b).

Bottom-Up Flow of Subregion Combinations (Optional): As shown in Fig. 13(a), there may exist some flip-flops in the boundary of each subregion that cannot be replaced by any flip-flop in its subregion. However, these flip-flops may be merged with other flip-flops in neighboring subregions as shown in Fig. 13(b). Hence, to reduce power consumption further more, we can combine several subregions to obtain a larger subregion and perform the replacement again in the new subregion again. The procedure repeats until we cannot achieve any replacement in the new subregion. Fig. 14 gives an example for this hierarchical flow. As shown in Fig. 14(a), suppose we divide a chip into 16 subregions are combined to get a larger one as shown in Fig. 14(b). Suppose some flip-flops in new subregions still can be replaced by new flip-flops in other new subregions, we would combine four subregions in Fig. 14(b) to get a larger one as shown in Fig. 14(c) and perform the replacement in the new subregion four subregions in Fig. 14(b) to get a larger one as shown in Fig. 14(c) and perform the replacement in the new subregion four subregions again. As the procedure

repeats in a higher level, the number of mergeable flip-flops gets fewer. However, it would spend much time to get little improvement for power saving. To consider this issue, there exists a trade-off between power saving and time consuming in our program.

De-Replace and Replace (Optional): Since the pseudo type is an intermediate type, which is used to enumerate all possible combinations in the combination table T, we have to remove the flip-flops belonging to pseudo types. Thus, after the above procedures have been applied, we would perform dereplacement and replacement functions if there exists any flop-flops belonging to a pseudo type. For example, if there still exists a flip-flop, f_i , belonging to n_3 after replacements in Fig. 9(f), we have to de-replace f_i into two flip-flops originally belongs to n_1 . After de-replacing, we will do the replacements of flip-flops according to T without consideration of the combinations whose corresponding type is pseudo in L.

4. COMPUTATION COMPLEXITY

This section analyzes the timing complexity of this algorithm. The core is to continuously seek suitable combinations, and find the optimized solution among all possibilities. Hence, the timing complexity depends on the operation count of the function of deciding whether two flip-flops can combine together or not. For example, assume all flip-flops are of the same type, 1-bit flip-flop. In the beginning, each flip-flop will try to combine with all the other flip-flops.



Fig15(a) Influence of the region size on power.

If the first flipflop finds the best solution, the two 1-bit flip-flops will form a 2-bit flip-flop and be removed from the list. Then, the second flip-flop will perform identical procedures. Let *N* represent the number of flip-flops per circuit. For an exhaustive run for all the 1-bit cells, the timing complexity is $O(N^2)$. If the largest flip-flop the library provided is *M*-bit, the size of the combination table is $O(M\log_2(M))$ when we use pseudo type flip-flops. The total timing complexity is $O(M\log_2(M) \times N^2)$, equivalently equal to $O(N^2)$ because the value of *M* is much less than the value of *N*.



Fig16(a) Influence of the weighting factor on power reduction. (b) Influence of the region size on execution time. (b) Influence of the weighting factor on wire length reduction.

5. EXPERIMENTAL RESULTS



Fig17. Average computational complexity of our algorithm



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6. CONCLUSION AND FUTURE WORK

This paper has proposed an algorithm for flip-flop replacement or power reduction in digital integrated circuit design. The procedure of flip-flop replacements is depending on the combination table, which records the relationships among the flip-flop types. The concept of pseudo type is introduced to help to enumerate all possible combinations in the combination table. By the guidelines of replacements from the combination table, the impossible combinations of flip-flops will not be considered that decreases execution time. Besides power reduction, the objective of minimizing the total wirelength also be considered to the cost function. The experimental results show that our algorithm can achieve a balance between power reduction and wirelength reduction. Moreover, even for the largest case which contains about 1 700 000 flip-flops, our algorithm can maintain the performance of power and wirelength reduction in the reasonable processing time.

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